

How to Apply Carsonite Decals and Sheeting

CAUTION: Always wear proper safety equipment. Read instructions completely before installation.

If applying sheeting to plastic products, refer to the instructions for flame treating plastic surfaces.

1. Clean the surface with isopropyl alcohol or acetone prior to applying sheeting. The surface must be free of oil, grease, dirt, dust and other contaminants.

2. Allow the surface to dry completely before applying sheeting.

3. Remove the liner from the back of the decal or sheeting. Using your thumb, sharply flick the edge of the sheeting toward its front face. A small, sharp bend at a corner will cause the liner to separate. *See Figure 1.*

Hold the decal or sheeting face down on a flat surface and pull the liner away from the decal or sheeting in a smooth, continuous motion. *See Figure 1.*

4. Carefully align the decal/sheeting on the post. Align the long edges, to keep the decal or sheeting parallel to the post.

5. Press the top edge of the decal/sheeting against the post. *See Figure 2.*

6. Using a squeegee or a low-friction applicator, work down the decal/sheeting in short strokes, pressing it into place and squeezing out any air bubbles as you go. To minimize air bubbles, work from the top down or from side to side - never outside to inside. *See Figure 3.*

7. To remove air bubbles, use the tip of a sharp blade or a pin to make a tiny puncture in the bubble and then use your thumb to squeeze the air toward the puncture. Use the applicator to squeegee the area.

8. Using the applicator, again press the edges of the sheeting down with firm pressure. The sheeting reaches maximum adhesion in 24 hours.

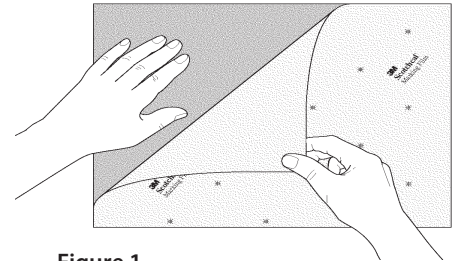


Figure 1

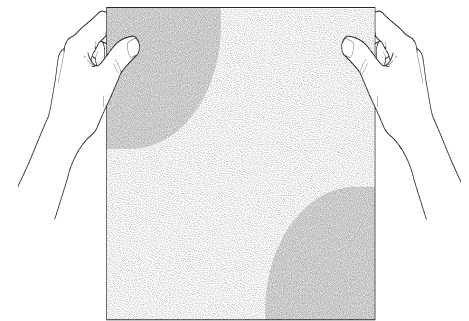


Figure 2

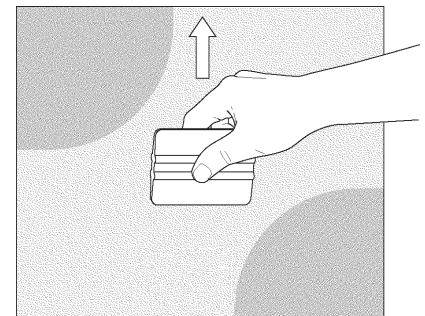


Figure 3

Carsonite Composites

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