

Berntsen International, Inc.
Marking the Boundaries of the Nations since 1972

MONUMENT INSTALLATION INSTRUCTIONS

das CURB MARKER™

MATERIALS REQUIRED FOR SETTING MONUMENT:

- 1) *das* Curb Marker
- 2) *das* Curb Marker Adhesive™ or
- 3) *das* Quikstik™ Curb Marker Epoxy Putty

***das* Curb Marker Adhesive Specifications**

The *das* Curb Marker Adhesive has been in use for over a dozen years. It will permanently bond the *das* Curb Marker to most flat surfaces:

***das* Quikstik Adhesive Specifications**

"Skins over":	1 hour
Hard to the touch:	4 hours
Full cure:	18 hours
Shelf Life @ 75 degrees F:	12 months
Color:	Black
Packaging:	5 oz Tube or 10 oz Caulk Tube; 12 Tubes per case

The *das* Quikstik is a fast setting, malleable epoxy putty for use with the *das* Curb Marker. For applications requiring quick set time or extreme surface temperatures, *das* Quikstik is recommended.

Working life:	3-5 minutes
Cure time:	Cure time 15 minutes
Shelf Life @ 75 degrees F:	Shelf Life @ 75 degrees F 12 months
Color:	Color Tan (approx. 48 hrs)
Packaging:	Packaging 4 oz Stik (7" [178 mm]) in clear plastic reusable Tube, 12 Tubes per case

INSTALLATION

***das* Curb Marker Adhesive™**

1. Make sure that surfaces to be bonded are clean, dry and free of any loose debris.
2. Apply a bead of adhesive to the back of the marker.
3. Apply marker to the surface. Push down on the marker HARD with a twisting motion, forcing adhesive out from the edge. It is important that the entire diameter of the marker is sealed to the application surface

Hints for Use

It is not necessary to use a large amount. Make sure that the edge has approximately 1/8" (3 mm) of adhesive all around to seal edge to the surface. Push down on the edge so that it is "tight" to the surface. Large amounts of adhesive trapped under the surface of the marker can retard cure time. Wash hands with hand clean; then soap and water.

das Quikstik™

1. Make sure that surfaces to be bonded are clean, dry and free of any loose debris.
2. Twist or cut off a small amount of adhesive
3. To mix, knead with fingers to a uniform color.
4. Roll into a thin strip and apply to entire diameter on marker back Put small amount in center.
5. Immediately place on surface and push down HARD with heel of hand, forcing epoxy out from the edge.
6. With wet finger, bevel and smooth the epoxy around the diameter of the marker sealing the edge completely.

Hints for Use

Wet hands when mixing and applying. 3/8" (10 mm) will apply one 2 1/2" (64 mm) marker. Starts to harden 3 minutes after mixing. Apply immediately. Wash hands thoroughly with soap and water after using *das Quikstik*. Any epoxy on surface of marker can be wiped off with wet cloth before hardening begins. It is not necessary to use a large amount. It is important that the edge of the marker is sealed to the surface.

REMEMBER: "Any Marker Is Only As Good As How It Was Set".

QUESTIONS? PLEASE CONTACT US FOR ASSISTANCE:

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